

# PISTON RINGS

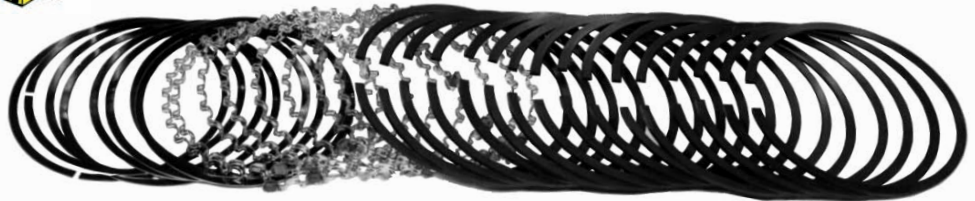


## PISTON RING SPECIALS

Available in STD, .030, .040, .060

With Cast Iron or Moly Top Compression Ring

**TOP QUALITY  
REPLACEMENT  
PISTON RINGS**



Year	Make	Cyl.	Bore Dia.	RING WIDTHS			Cast Set #	Your Low Price	Moly Set #	Your Low Price
				Top	2nd	Oil				
<b>AMC ENGINES</b>										
1964-1979	199, 232	6	3.750	5/64	5/64	3/16	SEA-E222X	\$24.95	SEA-E222K	\$39.95
1971-1988	258	6	3.750	5/64	5/64	3/16	SEA-E222X	\$24.95	SEA-E222K	\$39.95
1966-1979	290, 304	8	3.750	5/64	5/64	3/16	SEA-E240X	\$29.95	SEA-E240K	\$49.95
1967-1978	343, 360	8	4.080	5/64	5/64	3/16	SEA-E301X	\$29.95	SEA-E301K	\$49.95
1968-1974	390, 401	8	4.165	5/64	5/64	3/16	SEA-E302X	\$42.95	SEA-E302K	\$69.95
<b>BUICK ENGINES</b>										
1982-1988	181 (3.0)	6	3.800	5/64	5/64	3/16	SEA-E369X	\$31.95	SEA-E369K	\$67.95
1978-1979	196 (3.2)	6	3.500	5/64	5/64	3/16	SEA-E197X	\$47.95	SEA-E197K	\$67.95
1961-1963	215	8	3.500	5/64	5/64	3/16	SEA-E236X	\$49.95	SEA-E236K	\$92.95
1964-1967	225	6	3.750	5/64	5/64	3/16	SEA-E222X	\$24.95	SEA-E222K	\$39.95
1975-1988	231 (3.8)	6	3.800	5/64	5/64	3/16	SEA-E369X	\$31.95	SEA-E369K	\$67.95
1988-1992	231 (3.8)	6	3.800	1.50	1.50	3.0mm	—	—	SEA-E532K	\$152.95
1993-1994	231 (3.8)	6	3.800	1.20	1.50	3.0mm	—	—	SEA-E643K	\$195.95
1995-1998	231 (3.8)	6	3.800	1.20	1.50	2.0mm	—	—	SEA-E919K	\$116.95
1978-1989	231 (3.8) Turbo	6	3.800	5/64	5/64	3/16	—	—	SEA-E434K	\$124.95
1980-1984	252 (4.1)	6	3.965	5/64	5/64	3/16	SEA-E408X	\$54.95	SEA-E408K	\$64.95
1964-1967	300, 340	8	3.750	5/64	5/64	3/16	SEA-E240X	\$29.95	SEA-E240K	\$49.95
1968-1980	350 VIN H, J, X	8	3.800	5/64	5/64	3/16	SEA-E288X	\$49.95	SEA-E288K	\$87.95
1959-1969	400, 401, 430	8	4.1875	5/64	5/64	3/16	SEA-E287X	\$81.95	SEA-E287K	\$94.95
1963-1976	425, 455	8	4.3125	5/64	5/64	3/16	SEA-E289X	\$72.95	SEA-E289K	\$100.95
<b>CADILLAC ENGINES</b>										
1982-1987	252 (4.1) VIN 8	8	3.465	2.00	2.00	4.0mm	SEA-E444X	\$72.95	SEA-E444K	\$117.95
1959-1963	390	8	4.000	5/64	5/64	3/16	SEA-E251X	\$15.95	SEA-E251K	\$31.95
1977-1979	425	8	4.082	5/64	5/64	3/16	SEA-E380X	\$74.95	SEA-E380K	\$85.95
1968-1976	472, 500	8	4.300	5/64	5/64	3/16	SEA-E290X	\$67.95	SEA-E290K	\$97.95
<b>CHEVROLET ENGINES</b>										
1981-1984	173 (2.8) 2nd Design (Deep Oil Groove)	6	3.5039	1.5	2.0	4.76mm	SEA-E411X	\$37.95	SEA-E411K	\$84.95
1985-1986	173 (2.8) Shallow Oil Grv.**	6	3.5039	1.5	2.0	4.75mm	SEA-E432X	\$51.95	SEA-E432K	\$76.95
1987-1989	173 (2.8) Camaro, Firebird, Fiero Shallow Oil Groove**	6	3.5039	1.5	2.0	4.75mm	SEA-E432X	\$51.95	SEA-E432K	\$76.95

\*Denotes Chrome Top Ring.

# PISTON RINGS

Year	Make	Cyl.	Bore Dia.	RING WIDTHS			Cast Set #	Your Low Price	Moly Set #	Your Low Price
				Top	2nd	Oil				
<b>CHEVROLET ENGINES (cont'd.)</b>										
1987-1989	173 (2.8) VIN W Exc. Camaro, Firebird . . . . .	6	3.5039	1.5	1.5	4.0mm	SEA-E478X	\$57.95	SEA-E478K	\$94.95
1988-1995	189 (3.1) Shallow Oil Grv. . . . .	6	3.5039	1.5	1.5	4.0mm	SEA-E478X	\$57.95	SEA-E478K	\$94.95
1996-1999	189 (3.1) Truck . . . . .	6	3.5039	1.2	1.5	3.0mm	—	—	SEA-E920K	\$79.95
1989-1990	189 (3.1) Turbo VIN V Shallow	6	3.5039	1.5	1.5	4.0mm	SEA-E478X	\$57.95	SEA-E478K	\$94.95
1990-1995	189 (3.1) Truck VIN D Shallow Oil Grv. . . . .	6	3.5039	1.5	1.5	4.0mm	SEA-E478X	\$57.95	SEA-E478K	\$94.95
1962-1967	194 . . . . .	6	3.5625	5/64	5/64	3/16	SEA-E250X	\$55.95	SEA-E250K	\$72.95
1978-1979	200 (3.3) V6 VIN M . . . . .	6	3.500	5/64	5/64	3/16	SEA-E197X	\$47.95	SEA-E197K	\$67.95
1993	207 (3.4) 12-Valve VIN S . . . .	6	3.622	1.5	1.5	4.0mm	—	—	SEA-E548K	\$150.95
1994-1995	207 (3.4) 12-Valve VIN S . . . .	6	3.622	1.5	1.5	4.0mm	—	—	SEA-E548K	\$150.95
1991-1995	207 (3.4) 24-Valve VIN X . . . .	6	3.622	1.5	1.5	4.0mm	—	—	SEA-E548K	\$150.95
1996-1997	207 (3.4) 24-Valve VIN X . . . .	6	3.622	1.2	1.5	3.0mm	—	—	SEA-E928K	\$95.95
1996-2000	207 (3.4) 12-Valve Truck VIN E	6	3.622	1.2	1.5	4.0mm	—	—	SEA-E918K	\$104.95
1980-1984	229 (3.8) VIN K, 9 . . . . .	6	3.736	5/64	5/64	3/16	SEA-E414X	\$48.95	SEA-E414K	\$84.95
1963-1970	230 . . . . .	6	3.875	5/64	5/64	3/16	SEA-E234X	\$37.95	SEA-E234K	\$56.95
1954-1962	235 . . . . .	6	3.5625	3/32	3/32	3/16	SEA-E237X	\$42.95	SEA-E237K*	\$61.95
1953	235 w/o Powerglide . . . . .	6	3.5625	3/32	1/8	3/16	SEA-E135X	\$49.95	—	—
1966-1970	250 . . . . .	6	3.875	1/16	1/16	3/16	SEA-E263X	\$58.95	SEA-E263K	\$116.95
1971-1979	250 . . . . .	6	3.875	5/64	5/64	3/16	SEA-E234X	\$37.95	SEA-E234K	\$56.95
1992-1993	262 (4.3) Pass. Car & Truck .155 Shallow Oil Grv. VIN N, Z**	6	4.000	5/64	5/64	3/16	—	—	SEA-E628K	\$80.95
1985-1991	262 (4.3) Pass. Car VIN Z .190 Deep Oil Groove** . . . . .	6	4.000	5/64	5/64	3/16	SEA-E459X	\$41.95	SEA-E459K	\$69.95
1996-2000	262 (4.3) Vortec Truck . . . . .	6	4.000	1.5	1.5	3.0mm	—	—	SEA-E920K	\$79.95
1992-1995	262 (4.3) Truck VIN W (Ck Ring Grooves) . . . . .	6	4.000	2.0	1.5	4.0mm	—	—	SEA-E627K	\$79.95
1992-1995	262 (4.3) VIN N, Z Truck .155 Shallow Oil Groove** . . . .	6	4.000	5/64	5/64	3/16	—	—	SEA-E628K	\$80.95
1985-1995	262 (4.3) Truck (Ck Ring Grvs.) .190 Deep Oil Groove** . . . . .	6	4.000	5/64	5/64	3/16	SEA-E459X	\$41.95	SEA-E459K	\$69.95
1998-2002	262 (4.3) Truck VIN W . . . . .	6	4.000	5/64	5/64	3/16	SEA-E229X	\$32.95	SEA-E229K	\$51.95
1955-1957	265 Truck . . . . .	8	3.750	5/64	5/64	3/16	SEA-E240X	\$29.95	SEA-E240K	\$49.95
1994-1996	265 (4.3) Trk Shallow Oil Grv**	8	3.736	5/64	5/64	3/16	—	—	SEA-E634K	\$177.95
1979-1982	267 (4.4) Truck VIN J . . . . .	8	3.500	5/64	5/64	3/16	SEA-E236X	\$49.95	SEA-E236K	\$92.95
1957-1967	283 . . . . .	8	3.875	5/64	5/64	3/16	SEA-E245X	\$24.95	SEA-E245K	\$45.95
1963-1989	292 . . . . .	6	3.875	3/32	3/32	3/16	SEA-E217X	\$40.95	SEA-E217K	\$65.95
1999-2000	294 (4.8) Truck VIN V . . . . .	8	3.780	1.5	1.5	3.0mm	—	—	SEA-E937K	\$136.95
1976-1993	305 (5.0) Car .200 Deep Oil Grv**	8	3.736	5/64	5/64	3/16	SEA-E356X	\$19.95	SEA-E356K	\$45.95
1993-2000	305 (5.0) Truck .170 Shallow Oil Groove . . . . .	8	3.736	5/64	5/64	3/16	—	—	SEA-E634K	\$177.95
1976-1997	305 (5.0) Truck .200 Deep Oil Groove** . . . . .	8	3.736	5/64	5/64	3/16	SEA-E356X	\$19.95	SEA-E356K	\$45.95
1968-1973	307 . . . . .	8	3.875	5/64	5/64	3/16	SEA-E245X	\$24.95	SEA-E245K	\$45.95
1999-2000	325 (5.3) Truck VIN T . . . . .	8	3.780	1.5	1.5	3.0mm	—	—	SEA-E937K	\$136.95
1962-1969	327 . . . . .	8	4.000	5/64	5/64	3/16	SEA-E251X	\$15.95	SEA-E251K	\$31.95
1997-2003	346 (5.7) VIN G, Corvette, Camaro, Firebird, LS1, LS6 . . .	8	3.8976	1.5	1.5	3.0mm	—	—	SEA-E938K	\$118.95
1958-1961	348 . . . . .	8	4.125	5/64	5/64	3/16	SEA-E243X	\$31.95	SEA-E243K	\$50.95
1992-1997	350 (5.7) VIN P, Lt. Wt. Piston . . . . .	8	4.000	2.0	1.5	4.0mm	—	—	SEA-E530K	\$129.95
1986-1993	350 (5.7) Car .165 Shallow Oil Groove VIN 6, 7, 8** . . . .	8	4.000	5/64	5/64	3/16	SEA-E377X	\$42.95	SEA-E377K	\$70.95
1967-1985	350 (5.7) Car .200 Deep Oil Grv.	8	4.000	5/64	5/64	3/16	SEA-E251X	\$15.95	SEA-E251K	\$31.95
1996-2003	350 (5.7) Vortec Truck VIN U . .	8	4.000	1.5	1.5	3.0mm	—	—	SEA-E921K	\$99.95
1987-1995	350 (5.7) Truck .165 Shallow Oil Groove . . . . .	8	4.000	5/64	5/64	3/16	SEA-E377X	\$42.95	SEA-E377K	\$70.95
1969-1994	350 (5.7) Truck .200 Deep Oil Groove . . . . .	8	4.000	5/64	5/64	3/16	SEA-E251X	\$15.95	SEA-E251K	\$31.95

\*Denotes Chrome Top Ring.

\*\*Shallow oil groove .170 or less / Deep .190 plus.

# PISTON RINGS

Year	Make	Cyl.	Bore Dia.	RING WIDTHS			Cast Set #	Your Low Price	Moly Set #	Your Low Price
				Top	2nd	Oil				

## CHEVROLET ENGINES (cont'd.)

1965-1969	396	8	4.0938	5/64	5/64	3/16	SEA-E232X	\$31.95	SEA-E232K	\$50.95
1970-1976	400 SB	8	4.125	5/64	5/64	3/16	SEA-E243X	\$31.95	SEA-E243K	\$50.95
1970-1972	402 BB	8	4.125	5/64	5/64	3/16	SEA-E243X	\$31.95	SEA-E243K	\$50.95
1962-1965	409	8	4.3125	5/64	5/64	3/16	SEA-E289X	\$72.95	SEA-E289K	\$100.95
1966-1969	427 Car	8	4.250	5/64	5/64	3/16	SEA-E233X	\$31.95	SEA-E233K	\$50.95
1970-1976	454	8	4.250	5/64	5/64	3/16	SEA-E233X	\$31.95	SEA-E233K	\$50.95
1991-1998	454 (7.4) Truck Shallow Oil Grv.	8	4.250	5/64	5/64	3/16	—	—	SEA-E553K	\$90.95

## CHRYSLER ENGINES

1960-1971	170	6	3.400	5/64	5/64	3/16	SEA-E196X	\$42.95	SEA-E196K	\$62.95
1970-1974	198	6	3.400	5/64	5/64	3/16	SEA-E196X	\$42.95	SEA-E196K	\$62.95
1990-1997	201 (3.3)	6	3.661	1.5	1.5	3.0mm	—	—	SEA-E529K	\$141.95
1960-1983	225	6	3.400	5/64	5/64	3/16	SEA-E196X	\$42.95	SEA-E196K	\$62.95
1986-1991	239 (3.9) Truck	6	3.910	5/64	5/64	3/16	SEA-E536X	\$41.95	SEA-E536K	\$61.95
1992-2002	239 (3.9) Truck	6	3.910	5/64	5/64	5/32	—	—	SEA-E641K	\$98.95
1964-1969	273	8	3.625	5/64	5/64	3/16	SEA-E239X	\$61.95	SEA-E239K	\$85.95
1959-1991	318 (5.2)	8	3.910	5/64	5/64	3/16	SEA-E178X	\$46.95	SEA-E178K	\$66.95
1992-1999	3318 (5.2) Truck	8	3.910	5/64	5/64	5/32	—	—	SEA-E642K	\$134.95
1968-1973	340	8	4.040	5/64	5/64	3/16	SEA-E286X	\$59.95	SEA-E286K	\$69.95
1956-1958	354 Hemi Stock Piston	8	3.9375	5/64	5/64	3/16	SEA-E252X	\$52.95	SEA-E252K	\$139.95
1971-1992	360 (5.9) Incl. Truck	8	4.000	5/64	5/64	3/16	SEA-E251X	\$15.95	SEA-E251K	\$31.95
1993-1999	360 (5.9) Truck	8	4.000	1.5	1.5	4.0mm	—	—	SEA-E908K	\$105.95
1958-1966	361	8	4.125	5/64	5/64	3/16	SEA-E243X	\$31.95	SEA-E243K	\$50.95
1960-1977	361 M/D Truck	8	4.125	3/32	3/32	3/16	—	—	SEA-E273K	\$115.95
1959-1971	383	8	4.250	5/64	5/64	3/16	SEA-E233X	\$31.95	SEA-E233K	\$50.95
1957-1958	392 Hemi Stock Piston	8	4.000	5/64	5/64	3/16	SEA-E251X	\$15.95	SEA-E251K	\$31.95
1972-1978	400	8	4.342	5/64	5/64	3/16	SEA-E318X	\$66.95	SEA-E318K	\$79.95
1959-1965	413	8	4.1875	5/64	5/64	3/16	SEA-E287X	\$81.95	SEA-E287K	\$94.95
1963-1971	426 W, Hemi Stock Piston	8	4.250	5/64	5/64	3/16	SEA-E233X	\$31.95	SEA-E233K	\$50.95
1966-1978	440	8	4.320	5/64	5/64	3/16	SEA-E424X	\$59.95	SEA-E424K	\$69.95

## FORD ENGINES

1960-1964	144	6	3.500	5/64	5/64	3/16	SEA-E197X	\$47.95	SEA-E197K	\$67.95
1961-1972	170	6	3.500	5/64	5/64	3/16	SEA-E197X	\$47.95	SEA-E197K	\$67.95
1974-1979	171 (2.8)	6	3.661	2.0	2.5	4.0mm	SEA-E351X	\$39.95	—	—
1988-1989	177 (2.9) VIN T, V	6	3.661	1.6	1.75	3.5mm	SEA-E481X	\$55.95	SEA-E481K	\$63.95
1986-1995	177 (2.9) Truck	6	3.661	1.6	1.75	3.5mm	SEA-E481X	\$55.95	SEA-E481K	\$63.95
1986-4/1999	183 (3.0) Aerostar, Villager Exc. SHO, Std., .020	6	3.504	1.5	1.5	4.0mm	SEA-E446X	\$56.95	SEA-E446K	\$71.95
1980-1983	200	6	3.680	5/64	5/64	3/16	SEA-E219X	\$38.95	SEA-E219K	\$57.95
1962-1963	221	8	3.500	5/64	5/64	3/16	SEA-E236X	\$49.95	SEA-E236K	\$92.95
1982-1987	232 (3.8)	6	3.811	2.0	2.0	4.0mm	SEA-E415X	\$71.95	SEA-E415K	\$71.95
1988-1995	232 (3.8) All Incl. S/C	6	3.811	1.5	1.5	4.0mm	SEA-E471X	\$62.95	SEA-E471K	\$88.95
1982-1987	232 (3.8)	6	3.811	2.0	2.0	4.0mm	SEA-E415X	\$71.95	SEA-E415K	\$71.95
1965-1974	240	6	4.000	5/64	5/64	3/16	SEA-E229X	\$32.95	SEA-E229K	\$51.95
1990-1997	244 (4.0) Truck VIN E, Std. only	6	3.953	1.6	1.75	3.5mm	SEA-E613X	\$75.95	—	—
1969-1980	250	6	3.680	5/64	5/64	3/16	SEA-E219X	\$38.95	SEA-E219K	\$57.95
1962-1965	260	8	3.800	5/64	3/32	3/16	SEA-E175X	\$63.95	—	—
1993-1997	281 (4.6) 32-Valve DOHC	8	3.551	1.5	1.5	3.0mm	—	—	SEA-E913K	\$121.95

\*Denotes Chrome Top Ring.

Note: Shallow oil groove .170 or less / Deep .190 plus.

# PISTON RINGS

Year	Make	Cyl.	Bore Dia.	RING WIDTHS			Cast Set #	Your Low Price	Moly Set #	Your Low Price
				Top	2nd	Oil				
<b>FORD ENGINES (cont'd.)</b>										
1998-1999	281 (4.6) 32-Valve DOHC . . .	8	3.551	1.2	1.5	3.0mm	—	—	SEA-E914K	<b>\$110.95</b>
1963-1968	289. . . . .	8	4.000	5/64	5/64	3/16	SEA-E251X	<b>\$15.95</b>	SEA-E251K	<b>\$31.95</b>
1955-1965	292. . . . .	8	3.750	5/64	5/64	3/16	SEA-E240X	<b>\$29.95</b>	SEA-E240K	<b>\$49.95</b>
1968-1984	302 (5.0) (CK Ring Groove). . .	8	4.000	5/64	5/64	3/16	SEA-E251X	<b>\$15.95</b>	SEA-E251K	<b>\$31.95</b>
1985	302 (5.0) H.O. (CK Ring Grv.) .	8	4.000	1/16	1/16	5/32	—	—	SEA-E462K	<b>\$139.95</b>
1986-1998	302 (5.0) (CK Ring Groove). . .	8	4.000	1.5	1.5	4.0mm	SEA-E458X	<b>\$30.95</b>	SEA-E458K	<b>\$68.95</b>
1956-1960	312. . . . .	8	3.800	5/64	5/64	3/16	SEA-E175X	<b>\$63.95</b>	—	—
1970-1979	351C, 351M. . . . .	8	4.000	5/64	5/64	3/16	SEA-E251X	<b>\$15.95</b>	SEA-E251K	<b>\$31.95</b>
1997-2000	330 (5.4) Truck, Triton. . . . .	8	3.551	1.5	1.5	3.0mm	—	—	SEA-E916K	<b>\$99.95</b>
1969-1994	351W (5.7) (CK Ring Grv.) . . .	8	4.000	5/64	5/64	3/16	SEA-E251X	<b>\$15.95</b>	SEA-E251K	<b>\$31.95</b>
1993-1997	351W (5.7) H.O. (CK Ring Grv.)	8	4.000	1.5	1.5	4.0mm	SEA-E458X	<b>\$30.95</b>	SEA-E458K	<b>\$68.95</b>
1958-1966	352. . . . .	8	4.000	5/64	3/32	3/16	SEA-E248X	<b>\$59.95</b>	SEA-E248K	<b>\$92.95</b>
1968-1976	360 Truck. . . . .	8	4.050	5/64	3/32	3/16	SEA-E180X	<b>\$24.95</b>	SEA-E180K	<b>\$46.95</b>
1961-1976	390, 410 4BBL (CK Ring Grv.)	8	4.050	5/64	3/32	3/16	SEA-E180X	<b>\$24.95</b>	SEA-E180K	<b>\$46.95</b>
1966-1967	390, 410 2BBL (CK Ring Grv.)	8	4.050	5/64	5/64	3/16	—	—	SEA-E260K	<b>\$75.95</b>
1971-1982	400. . . . .	8	4.000	5/64	5/64	3/16	SEA-E251X	<b>\$15.95</b>	SEA-E251K	<b>\$31.95</b>
1997-1999	415 (6.8) V-10 Truck, Triton . .	8	3.551	1.5	1.5	3.0mm	—	—	SEA-E917K	<b>\$123.95</b>
1966-1970	428. . . . .	8	4.130	5/64	5/64	3/16	SEA-E261X	<b>\$49.95</b>	SEA-E261K	<b>\$120.95</b>
1968-1973	429. . . . .	8	4.360	5/64	5/64	3/16	SEA-E296X	<b>\$29.95</b>	SEA-E296K	<b>\$54.95</b>
1969-1992	460 (7.5) Car & Truck . . . . .	8	4.360	5/64	5/64	3/16	SEA-E296X	<b>\$29.95</b>	SEA-E296K	<b>\$54.95</b>
1992-1998	460 Truck shallow Oil Groove . .	8	4.360	2.0	2.0	4.0mm	—	—	SEA-E897K	<b>\$133.95</b>
<b>OLDSMOBILE ENGINES</b>										
1975-1982	260 (4.3) VIN F, S . . . . .	8	3.500	5/64	5/64	3/16	SEA-E236X	<b>\$49.95</b>	SEA-E236K	<b>\$92.95</b>
1980-1990	307 (5.0) VIN Y, 9 . . . . .	8	3.800	5/64	5/64	3/16	SEA-E288X	<b>\$49.95</b>	SEA-E288K	<b>\$87.95</b>
1954-1956	324. . . . .	8	3.875	5/64	5/64	3/16	SEA-E245X	<b>\$24.95</b>	SEA-E245K	<b>\$45.95</b>
1964-1967	330. . . . .	8	3.9375	5/64	5/64	3/16	SEA-E252X	<b>\$52.95</b>	SEA-E252K	<b>\$139.95</b>
1968-1980	350R, B, 8 . . . . .	8	4.057	5/64	5/64	3/16	SEA-E297X	<b>\$52.95</b>	SEA-E297K	<b>\$69.95</b>
1957-1960	371. . . . .	8	4.000	5/64	3/32	3/16	SEA-E248X	<b>\$59.95</b>	SEA-E248K	<b>\$92.95</b>
1959-1964	394. . . . .	8	4.125	5/64	5/64	3/16	SEA-E243X	<b>\$31.95</b>	SEA-E243K	<b>\$50.95</b>
1965-1967	400. . . . .	8	4.000	5/64	5/64	3/16	SEA-E251X	<b>\$15.95</b>	SEA-E251K	<b>\$31.95</b>
1968-1969	400. . . . .	8	3.870	5/64	5/64	3/16	SEA-E298X	<b>\$89.95</b>	SEA-E298K	<b>\$120.95</b>
1977-1979	403 (6.6) VIN K . . . . .	8	4.351	5/64	5/64	3/16	SEA-E378X	<b>\$49.95</b>	SEA-E378K	<b>\$94.95</b>
1965-1967	425. . . . .	8	4.125	5/64	5/64	3/16	SEA-E243X	<b>\$31.95</b>	SEA-E243K	<b>\$50.95</b>
1968-1976	455. . . . .	8	4.125	5/64	5/64	3/16	SEA-E243X	<b>\$31.95</b>	SEA-E243K	<b>\$50.95</b>
<b>PONTIAC ENGINES</b>										
1968-1969	250 SOHC . . . . .	6	3.875	5/64	5/64	3/16	SEA-E234X	<b>\$37.95</b>	SEA-E234K	<b>\$56.95</b>
1955	287. . . . .	8	3.750	5/64	5/64	3/16	SEA-E240X	<b>\$29.95</b>	SEA-E240K	<b>\$49.95</b>
1977-1979	301 Deep Oil Groove. . . . .	8	4.000	5/64	5/64	3/16	SEA-E251X	<b>\$15.95</b>	SEA-E251K	<b>\$31.95</b>
1980-1981	301 Shallow Oil Groove. . . . .	8	4.000	5/64	5/64	3/16	SEA-E377X	<b>\$42.95</b>	SEA-E377K	<b>\$70.95</b>
1956	316. . . . .	8	3.9375	5/64	5/64	3/16	SEA-E252X	<b>\$52.95</b>	SEA-E252K	<b>\$139.95</b>
1963-1967	326. . . . .	8	3.7188	5/64	5/64	3/16	SEA-E265X	<b>\$58.95</b>	—	—
1957	347. . . . .	8	3.9375	5/64	5/64	3/16	SEA-E252X	<b>\$52.95</b>	SEA-E252K	<b>\$139.95</b>
1968-1977	350 VIN E, K, M, N, P . . . . .	8	3.875	5/64	5/64	3/16	SEA-E245X	<b>\$24.95</b>	SEA-E245K	<b>\$45.95</b>
1955-1958	370. . . . .	8	4.0625	5/64	5/64	3/16	SEA-E253X	<b>\$59.95</b>	SEA-E253K	<b>\$79.95</b>
1959-1966	389. . . . .	8	4.0625	5/64	5/64	3/16	SEA-E253X	<b>\$59.95</b>	SEA-E253K	<b>\$79.95</b>
1967-1979	400. . . . .	8	4.120	5/64	5/64	3/16	SEA-E299X	<b>\$52.95</b>	SEA-E299K	<b>\$74.95</b>
1963-1966	421. . . . .	8	4.0938	5/64	5/64	3/16	SEA-E232X	<b>\$31.95</b>	SEA-E232K	<b>\$50.95</b>
1967-1969	428. . . . .	8	4.120	5/64	5/64	3/16	SEA-E299X	<b>\$52.95</b>	SEA-E299K	<b>\$74.95</b>
1970-1976	455. . . . .	8	4.151	5/64	1/16	3/16	SEA-E300X	<b>\$64.95</b>	SEA-E300K	<b>\$79.95</b>

\*Denotes Chrome Top Ring. . . . .

Note: Shallow oil groove .170 or less / Deep .190 plus.

# PISTON RINGS



## STANDARD GAP SPEED-PRO ECONOMY RINGS FOR PERFORMANCE PISTONS



### Economically Priced

- 1/16" Top Ring Beveled For High RPM Sealing
- Race-Proven Design Available in Cast or Moly

### 1/16" Taper Faced Second Ring

- Excellent Oil Control To Prevent Detonation

### SS50U Stainless Steel Oil Control Ring

- Recognized as The Ultimate Design for Oil Control

### ECONOMY SERIES RING SETS

BORE DIA./STYLE	AVAILABLE OVERSIZES	GROOVE	TENSION	PART NO.	PRICE
4.000 – Cast Iron	Std., .030, .040, .060	1/16x1/16x3/16	Std.	<b>SPE-R6902</b>	\$83.95
4.000 – Moly	Std., .030, .040, .060	1/16x1/16x3/16	Std.	<b>SPE-R8902</b>	\$112.95
4.125 – Moly	Std., .030, .040, .060	1/16x1/16x3/16	Std.	<b>SPE-R8375</b>	\$112.95



## SPEED-PRO PERFORMANCE RINGS

*Available in File Fit and Standard Gap Designs*

### HIGH TECH PLASMA-MOLY FACING MATERIAL

- High Bonding Strength Resists Flaking
- Controlled Porosity Enhances Ring Lubrication
- High Melting Temperature Resists Scuffing

### TAPER-FACE IRON SECOND RING RELIABLE OIL CONTROL

- Available widths of 1.5mm, 1/16" and 5/64"
- Options Include Plasma-Moly Facing
- Low Tension Back Cut for Reduced Friction

### SECOND RING GAP DESIGN REDUCES INTER RING

**PRESSURE ENHANCING TOP RING SEALING AT HIGH RPM**

### FAMOUS SS50U STAINLESS STEEL OIL RING

- Available widths of 1/8", 3.0mm and 3/16"
- Standard Tension and Low Tension Versions

### PROVEN HORSEPOWER LEADER FOR OVAL TRACK AND DRAG RACING

*Speed-Pro Has Won More Races Than All The Other Piston Ring Brands Combined!*

## SPEED-PRO PISTON RING SET APPLICATION LISTING

APPLICATION	SET TYPE	TOP	2ND	OIL	TENSION	SET PART #	SIZES	PRICE
<b>AMC – HIGH PERFORMANCE RINGS</b>								
<b>8 CYLINDER</b>								
290 (3.750 Bore)	Plasma Moly Top Ring file fit①	1/16	1/16	3/16	Low	<b>SPE-R9519</b>	.005, .035, .065	\$169.95
304 (3.750 Bore)	Plasma Moly Top Ring file fit①	1/16	1/16	3/16	Low	<b>SPE-R9519</b>	.035, .035, .065	\$169.95
390 (4.165 Bore)	Plasma Moly Top Ring file fit①	1/16	1/16	3/16	Low	<b>SPE-R9349</b>	.005, .035	\$169.95
401 (4.165 Bore)	Plasma Moly Top Ring file fit①	1/16	1/16	3/16	Low	<b>SPE-R9349</b>	.005, .035	\$169.95
<b>BUICK – HIGH PERFORMANCE RINGS</b>								
<b>6 CYLINDER</b>								
231 (3.800 Bore)	Plasma Moly Top Ring	5/64	5/64	3/16	Standard	<b>SPE-R10499</b>	Std., .030	\$137.95
	Plasma Moly Top Ring file fit①	5/64	5/64	3/16	Standard	<b>SPE-R10437</b>	.035	\$143.95
	Plasma Moly Top Ring file fit①	1/16	1/16	3/16	Low	<b>SPE-R9985</b>	.005, .035	\$161.95
400 (4.040 Bore)	Plasma Moly Top Ring file fit①	1/16	1/16	3/16	Low	<b>SPE-R9357</b>	.005, .035, .065	\$169.95
<b>CHEVROLET – HIGH PERFORMANCE RINGS</b>								
<b>8 CYLINDER</b>								
302-327-350 (4.000 Bore)	Plasma Moly Top Ring	5/64	5/64	3/16	Standard	<b>SPE-R9903</b>	Std., .030, .060	\$149.95
	Plasma Moly Top Ring file fit①	5/64	5/64	3/16	Standard	<b>SPE-R9343</b>	.005, .035, .045, .065	\$169.95
	Plasma Moly Top Ring	1/16	1/16	3/16	Standard	<b>SPE-R9902</b>	Std., .030, .060	\$135.95
	Plasma Moly Top Ring file fit①	1/16	1/16	3/16	Standard	<b>SPE-R9771</b>	.005, .035, .045, .065	\$137.95
	Plasma Moly Top Ring file fit①	1/16	1/16	3/16	Low	<b>SPE-R9401</b>	.005, .035, .045, .065	\$146.95
	Plasma Moly Top Ring file fit①	1/16	1/16	1/8	Standard	<b>SPE-R9342</b>	.035, .045, .065	\$169.95
	Plasma Moly Top Ring	1/16	1/16	1/8	Standard	<b>SPE-R9968</b>	Std., .030, .060	\$149.95

① Top & second ring end gaps must be set.

# PISTON RINGS

## SPEED-PRO PISTON RING SET APPLICATION LISTING (Cont.)

APPLICATION	SET TYPE	TOP	2ND	OIL	TENSION	SET PART #	SIZES	PRICE	
<b>CHEVROLET - HIGH PERFORMANCE RINGS (cont.)</b>									
<b>8 CYLINDER (cont.)</b>									
396 (4.094 Bore)	Plasma Moly Top Ring file fit①	5/64	5/64	3/16	Low	<b>SPE-R9210</b>	.035, .065	\$169.95	
400 & 402 (4.125 Bore)	Plasma Moly Top Ring	5/64	5/64	3/16	Standard	<b>SPE-R10374</b>	Std., .030, .060	\$149.95	
	Plasma Moly Top Ring file fit①	5/64	5/64	3/16	Standard	<b>SPE-R5879</b>	.005, .035, .045, .065	\$169.95	
	Plasma Moly Top Ring	1/16	1/16	3/16	Standard	<b>SPE-R10375</b>	Std., .030, .040, .060	\$149.95	
	Plasma Moly Top Ring file fit①	1/16	1/16	3/16	Standard	<b>SPE-R10248</b>	.005, .035, .065	\$169.95	
	Plasma Moly Top Ring file fit①	1/16	1/16	3/16	Low	<b>SPE-R9346</b>	.005, .035, .065	\$169.95	
	Plasma Moly Top Ring file fit①	1/16	1/16	1/8	Standard	<b>SPE-R10202</b>	.005, .035	\$169.95	
427 & 454 (4.250 Bore)	Plasma Moly Top Ring	5/64	5/64	3/16	Standard	<b>SPE-R9905</b>	Std., .030, .060	\$149.95	
	Plasma Moly Top Ring file fit①	5/64	5/64	3/16	Standard	<b>SPE-R9590</b>	.005, .035, .045, .065	\$169.95	
	Plasma Moly Top Ring	1/16	1/16	3/16	Standard	<b>SPE-R9904</b>	Std., .030, .060	\$149.95	
	Plasma Moly Top Ring file fit①	1/16	1/16	3/16	Standard	<b>SPE-R9745</b>	.005, .035, .065	\$169.95	
	Plasma Moly Top Ring file fit①	1/16	1/16	3/16	Low	<b>SPE-R9344</b>	.005, .035, .065	\$169.95	
	(4.350 Bore)	Plasma Moly Top Ring file fit①	1/16	1/16	3/16	Low	<b>SPE-R9278</b>	.035, (Bore 4.355)	\$169.95
	(4.375 Bore)	Plasma Moly Top Ring file fit①	1/16	1/16	3/16	Low	<b>SPE-R9406</b>	.005	\$169.95
	(4.375 Bore)	Plasma Moly Top Ring file fit①	1/16	1/16	3/16	Standard	<b>SPE-R9799</b>	.005	\$169.95
	<b>454 Special Race Blocks</b>								
	(4.440 Bore)	Plasma Moly Top Ring file fit①	1/16	1/16	3/16	Standard	<b>SPE-R10133</b>	.005, .035	\$169.95
(4.500 Bore)	Plasma Moly Top Ring file fit①	1/16	1/16	3/16	Standard	<b>SPE-R10451</b>	.005, .035	\$186.95	
	Plasma Moly Top Ring file fit①	1/16	1/16	3/16	Low	<b>SPE-R10317</b>	.005, .035	\$186.95	
(4.563 Bore)	Plasma Moly Top Ring file fit①	1/16	1/16	3/16	Standard	<b>SPE-R10441</b>	.005, .045	\$186.95	
	Plasma Moly Top Ring file fit①	1/16	1/16	3/16	Low	<b>SPE-R10319</b>	.005, .045	\$186.95	
(4.600 Bore)	Plasma Moly Top Ring file fit①	1/16	1/16	3/16	Standard	<b>SPE-R10519</b>	.005	\$186.95	
(4.625 Bore)	Plasma Moly Top Ring file fit①	1/16	1/16	3/16	Standard	<b>SPE-R10433</b>	.005	\$186.95	
<b>CHRYSLER - HIGH PERFORMANCE RINGS</b>									
<b>8 CYLINDER</b>									
340 (4.040 Bore)	Plasma Moly Top Ring file fit①	1/16	1/16	3/16	Low	<b>SPE-R9357</b>	.005, .035, .065	\$169.95	
	Plasma Moly Top Ring file fit①	5/64	5/54	3/16	Standard	<b>SPE-R10332</b>	.035	\$169.95	
360 (4.000 Bore)	Plasma Moly Top Ring	5/64	5/64	3/16	Standard	<b>SPE-R9903</b>	Std., .030, .060	\$149.95	
	Plasma Moly Top Ring file fit①	1/16	1/16	1/8	Standard	<b>SPE-R9342</b>	.035, .045, .065	\$169.95	
	Plasma Moly Top Ring file fit①	5/64	5/64	3/16	Standard	<b>SPE-R9343</b>	.005, .035, .045, .065	\$169.95	
	Plasma Moly Top Ring	1/16	1/16	3/16	Standard	<b>SPE-R9902</b>	Std., .030, .040, .060	\$139.95	
	Plasma Moly Top Ring file fit①	1/16	1/16	3/16	Standard	<b>SPE-R9771</b>	.005, .035, .045, .065	\$137.95	
	Plasma Moly Top Ring file fit①	1/16	1/16	3/16	Low	<b>SPE-R9401</b>	.005, .035, .045, .065	\$146.95	
383 & 426W & 426 Hemi (4.250 Bore)	Plasma Moly Top Ring	5/64	5/64	3/16	Standard	<b>SPE-R9905</b>	Std., .030, .060	\$149.95	
	Plasma Moly Top Ring file fit①	5/64	5/64	3/16	Standard	<b>SPE-R9590</b>	.005, .035, .065	\$169.95	
	Plasma Moly Top Ring	1/16	1/16	3/16	Standard	<b>SPE-R9904</b>	Std., .030, .060	\$149.95	
	Plasma Moly Top Ring file fit①	1/16	1/16	3/16	Standard	<b>SPE-R9745</b>	.005, .035, .065	\$169.95	
	Plasma Moly Top Ring file fit①	1/16	1/16	3/16	Low	<b>SPE-R9344</b>	.005, .035, .065	\$169.95	
440 (4.320 Bore)	Plasma Moly Top Ring file fit①	5/64	5/64	3/16	Standard	<b>SPE-R9224</b>	.005, .035, .065	\$169.95	
	Plasma Moly Top Ring file fit①	1/16	1/16	3/16	Standard	<b>SPE-R9798</b>	.005, .035, .065	\$169.95	
	Plasma Moly Top Ring file fit①	1/16	1/16	3/16	Low	<b>SPE-R9278</b>	.005, .035, .065	\$169.95	
<b>FORD - HIGH PERFORMANCE RINGS</b>									
<b>8 CYLINDER</b>									
289 & 1968-1984 302 (4.000 Bore)	Plasma Moly Top Ring	5/64	5/64	3/16	Standard	<b>SPE-R9903</b>	Std., .030, .060	\$169.95	
	Plasma Moly Top Ring file fit①	5/64	5/64	3/16	Standard	<b>SPE-R9343</b>	.005, .035, .045, .065	\$169.95	
351C, 351M 400 (4.000 Bore)	Plasma Moly Top Ring file fit①	1/16	1/16	3/16	Standard	<b>SPE-R9771</b>	.005, .035, .045, .065	\$137.95	
	Plasma Moly Top Ring file fit①	1/16	1/16	3/16	Low	<b>SPE-R9401</b>	.005, .035, .045, .065	\$146.95	
	Plasma Moly Top Ring file fit①	1/16	1/16	1/8	Standard	<b>SPE-R9342</b>	.035, .045, .065	\$169.95	
289-302-351C, 351M, 400 (4.000 Bore)	Plasma Moly Top Ring	1/16	1/16	1/8	Standard	<b>SPE-R9968</b>	Std., .030, .060	\$149.95	

# PISTON RINGS

## SPEED-PRO PISTON RING SET APPLICATION LISTING (Cont.)

APPLICATION	SET TYPE	TOP	2ND	OIL	TENSION	SET PART #	SIZES	PRICE
<b>FORD - HIGH PERFORMANCE RINGS (cont.)</b>								
<b>8 CYLINDER</b>								
<b>302 H.O.</b> 1986-1994	(4.000 Bore)							
Mustang 5.0L H.O. (4.000 Bore)	Plasma Moly Top Ring	1.5mm	1.5mm	4.0mm	Standard	<b>SPE-R10471</b>	Std., .030, .040, .060	<b>\$149.95</b>
Mustang 5.0L H.O. (4.000 Bore)	Plasma Moly Top Ring file fit ①	1/16	1/16	3/16	Standard	<b>SPE-R9771</b>	.005, .035, .045, .065	<b>\$137.95</b>
Mustang 5.0L H.O.	Plasma Moly Top Ring file fit ①	1/16	1/16	3/16	Low	<b>SPE-R9401</b>	.005, .035, .045, .065	<b>\$146.95</b>
	Plasma Moly Top Ring file fit ①	1/16	1/16	1/8	Standard	<b>SPE-R9342</b>	.035, .045, .065	<b>\$169.95</b>
	Plasma Moly Top Ring	1/16	1/16	1/8	Standard	<b>SPE-R9968</b>	Std., .030, .060	<b>\$149.95</b>
<b>351W</b> (4.000 Bore)	Plasma Moly Top Ring	5/64	5/64	3/16	Standard	<b>SPE-R9903</b>	Std., .030, .060	<b>\$149.95</b>
	Plasma Moly Top Ring file fit ①	5/64	5/64	3/16	Standard	<b>SPE-R9343</b>	.005, .035, .045, .065	<b>\$169.95</b>
	Plasma Moly Top Ring	1/16	1/16	3/16	Standard	<b>SPE-R9902</b>	Std., .030, .060	<b>\$135.95</b>
	Plasma Moly Top Ring file fit ①	1/16	1/16	3/16	Standard	<b>SPE-R9771</b>	.005, .035, .045, .065	<b>\$137.95</b>
	Plasma Moly Top Ring file fit ①	1/16	1/16	3/16	Low	<b>SPE-R9401</b>	.005, .035, .045, .065	<b>\$146.95</b>
	Plasma Moly Top Ring	1/16	1/16	1/8	Standard	<b>SPE-R9968</b>	Std., .030, .060	<b>\$149.95</b>
	Plasma Moly Top Ring file fit ①	1/16	1/16	1/8	Standard	<b>SPE-R9342</b>	.035, .045, .065	<b>\$169.95</b>
<b>390</b> (4.050 Bore)	Plasma Moly Top Ring file fit ①	5/64	5/64	3/16	Standard	<b>SPE-R9219</b>	.035	<b>\$169.95</b>
	Plasma Moly Top Ring file fit ①	5/64	3/32	3/16	Standard	<b>SPE-R9220</b>	.035	<b>\$169.95</b>
	Plasma Moly Top Ring file fit ①	1/16	1/16	3/16	Low	<b>SPE-R9281</b>	.005, .035, .065	<b>\$169.95</b>
<b>406</b> (4.130 Bore)	Plasma Moly Top Ring file fit ①	1/16	1/16	1/8	Low	<b>SPE-R9345</b>	.005, .035	<b>\$169.95</b>
<b>427</b> (4.233 Bore)	Plasma Moly Top Ring file fit ①	1/16	1/16	3/16	Low	<b>SPE-R9767</b>	.035	<b>\$169.95</b>
	Plasma Moly Top Ring file fit ①	1/16	1/16	1/8	Low	<b>SPE-R9140</b>	.005, .035, .065	<b>\$169.95</b>
<b>428</b> (4.130 Bore)	Plasma Moly Top Ring file fit ①	5/64	5/64	3/16	Standard	<b>SPE-R9221</b>	.005, .035	<b>\$169.95</b>
	Plasma Moly Top Ring file fit ①	1/16	1/16	3/16	Low	<b>SPE-R9280</b>	.005, .035	<b>\$169.95</b>
	Plasma Moly Top Ring file fit ①	1/16	1/16	1/8	Low	<b>SPE-R9345</b>	.035	<b>\$169.95</b>
<b>429 &amp; 460</b> (4.360 Bore)	Plasma Moly Top Ring file fit ①	5/64	5/64	3/16	Standard	<b>SPE-R10246</b>	.005, .035, .045, .065	<b>\$169.95</b>
	Plasma Moly Top Ring file fit ①	1/16	1/16	3/16	Low	<b>SPE-R9374</b>	.005, .035	<b>\$169.95</b>
<b>460 SVO Race Blocks</b>								
(4.500 Bore)	Plasma Moly Top Ring file fit ①	1/16	1/16	3/16	Standard	<b>SPE-R10451</b>	.005, .035	<b>\$186.95</b>
	Plasma Moly Top Ring file fit ①	1/16	1/16	3/16	Low	<b>SPE-R10317</b>	.005, .035	<b>\$186.95</b>
(4.5625 Bore)	Plasma Moly Top Ring file fit ①	1/16	1/16	3/16	Standard	<b>SPE-R10441</b>	.005	<b>\$186.95</b>
	Plasma Moly Top Ring file fit ①	1/16	1/16	3/16	Low	<b>SPE-R10319</b>	.005	<b>\$186.95</b>
(4.600 Bore)	Plasma Moly Top Ring file fit ①	1/16	1/16	3/16	Standard	<b>SPE-R10519</b>	.005	<b>\$186.95</b>
(4.625 Bore)	Plasma Moly Top Ring file fit ①	1/16	1/16	3/16	Standard	<b>SPE-R10433</b>	.005	<b>\$186.95</b>
<b>OLDSMOBILE - HIGH PERFORMANCE RINGS</b>								
<b>8 CYLINDER</b>								
<b>455</b> (4.125 Bore)	Plasma Moly Top Ring	5/64	5/64	3/16	Standard	<b>SPE-R10374</b>	Std., .030, .060	<b>\$149.95</b>
	Plasma Moly Top Ring file fit ①	5/64	5/64	3/16	Standard	<b>SPE-R5879</b>	.005, .035, .045, .065	<b>\$169.95</b>
	Plasma Moly Top Ring	1/16	1/16	3/16	Standard	<b>SPE-R10375</b>	Std., .030, .040, .060	<b>\$149.95</b>
	Plasma Moly Top Ring file fit ①	1/16	1/16	3/16	Low	<b>SPE-R9346</b>	.005, .035, .065	<b>\$169.95</b>
<b>Olds Race Blocks</b>								
(4.500 Bore)	Plasma Moly Top Ring file fit ①	1/16	1/16	3/16	Standard	<b>SPE-R10451</b>	.005, .035	<b>\$186.95</b>
	Plasma Moly Top Ring file fit ①	1/16	1/16	3/16	Low	<b>SPE-R10317</b>	.005, .035	<b>\$186.95</b>
(4.5625 Bore)	Plasma Moly Top Ring file fit ①	1/16	1/16	3/16	Standard	<b>SPE-R10441</b>	.005	<b>\$186.95</b>
	Plasma Moly Top Ring file fit ①	1/16	1/16	3/16	Low	<b>SPE-R10319</b>	.005	<b>\$186.95</b>
<b>PONTIAC - HIGH PERFORMANCE RINGS</b>								
<b>8 CYLINDER</b>								
<b>301</b> (4.000 Bore)	Plasma Moly Top Ring file fit ①	5/64	5/64	3/16	Standard	<b>SPE-R9343</b>	.005, .035, .045, .065	<b>\$169.95</b>
	Plasma Moly Top Ring file fit ①	1/16	1/16	3/16	Standard	<b>SPE-R9771</b>	.005, .035, .045, .065	<b>\$137.95</b>
	Plasma Moly Top Ring file fit ①	1/16	1/16	3/16	Low	<b>SPE-R9401</b>	.005, .035, .045, .065	<b>\$146.95</b>
<b>400</b> (4.120 Bore)	Plasma Moly Top Ring file fit ①	5/64	5/64	3/16	Standard	<b>SPE-R9228</b>	.035	<b>\$169.95</b>
	Plasma Moly Top Ring file fit ①	1/16	1/16	1/8	Low	<b>SPE-R9255</b>	.035, .065	<b>\$169.95</b>
<b>428</b> (4.120 Bore)	Plasma Moly Top Ring file fit ①	5/64	5/64	3/16	Standard	<b>SPE-R9228</b>	.035	<b>\$169.95</b>
	Plasma Moly Top Ring file fit ①	1/16	1/16	1/8	Low	<b>SPE-R9255</b>	.035, .065	<b>\$169.95</b>
<b>455</b> (4.151 Bore)	Plasma Moly Top Ring file fit ①	5/64	1/16	3/16	Standard	<b>SPE-R10249</b>	.035	<b>\$169.95</b>
	Plasma Moly Top Ring file fit ①	1/16	1/16	3/16	Low	<b>SPE-R9548</b>	.035, .065	<b>\$169.95</b>

① Top &amp; second ring end gaps must be set.